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HP3255 – Transmission Steel Case Positioner Assembly

Installation Instructions

1. Install center support and clunk spring into case being repaired.
2. Install positioner on top of center support.

Caution!

PENETRATION OF THE CLUTCH SURFACE WILL NOT IMPAIR THE OPERATION OF THE TRANSMISSION, PROVIDED ALL ROUGH EDGES ARE REMOVED FROM THE CLUTCH SURFACE.

3. Build transmission; install center support, clunk spring and snap ring. Install positioner on top of center support.
NOTE: DEPENDING ON THE AMOUNT OF CASE DAMAGE, IT MAY BE NECESSARY TO ALIGN CENTER SUPPORT AND POSITIONER HOLES. WHILE USING A PUNCH, APPLY LIGHT PRESSURE TOWARDS THE CLUNK SPRING TO INITIALLY START THE SCREWS.
4. Using locktite on all 6 screws, attach the positioner to the center support.
5. You are now ready to complete your transmission overhaul.