



2244 W McDowell  
Phoenix, AZ 85009  
602-257-9591  
FAX: 602-340-8429

## 25-121 – Harness Adapter 9/30/16

### 4L60E to 4L80E Harness Hookup (2007 and up ECM/TCM)

For over 45 years our goal has been to provide racers and enthusiasts with reliably engineered, U.S. manufactured, torque converters and drive train components for your high performance application. *Before you start your build, please take a few moments to review the important Product Safety Information and installation steps set out within this instruction manual.* If you still have questions; Hughes Performance® technical team is here to help: (1-800-274-RACE).

#### **Important Product Safety Information**

Throughout these instructions important safety information is generally preceded by one of three signal words indicating the relative risk of injury. The signal words mean:

**! WARNING** a hazardous situation which if not avoided could result in death or serious injury. **You CAN be Killed or Seriously Injured if you do not follow instructions.**

**! CAUTION** a hazardous situation which if not avoided could result in minor or moderate injury. **You CAN be moderately INJURED and also may suffer property damage if you don't follow instructions.**

**NOTICE** careful attention is required to follow this installation instruction or operation but does generally not relate to personal injury. Damage to your product or other property may result if you do not follow instructions.

.....  
**! WARNING:** Improper selection of Hughes Performance® products, failure to follow installation instructions and/or misuse increases the risk of injury or accident. For your safety and the safety of others:

- Assure the Hughes Performance® product selected is intended for your application with an additional safety margin above your expected horsepower, torque, and intended usage of product and vehicle.
- These instructions are not intended to address all risks related to modification of your vehicle or use. Remember: *you are the builder and chief safety engineer for your modified vehicle.* Consult and follow all OEM warnings and operating limitations.

(For Calif. Residents-Prop. 65):

#### **! WARNING**

This product contains chemicals known to the State of California to cause cancer, birth defects, or other reproductive harm.

(for more information on Prop. 65 see [www.P65Warnings.ca.gov/product](http://www.P65Warnings.ca.gov/product))

To reduce risks: work with gloves, safety glasses, wash hands before eating, and dispose of any fluids properly.

**! WARNING:** Use protective eyewear and gloves. If dusty, use face mask, wet and wipe clean working surfaces. Transmission fluids and cleaning products are highly flammable! Avoid open flame, welding sparks, smoking, or other sources of ignition. Flexplate, torque converter, and transmission assembly involves heavy parts and pinch points. Use support jacks and review installation steps before attempting.

### **4L60E to 4L80E Harness Hookup (2007 and up ECM/TCM)**

**NOTICE:** The main wiring harness from the 4L70E plugs onto the adapter harness, and then the adapter harness is plugged into the 4L80E transmission.

Plug the small 2 wire connector into the Input Speed Sensor (ISS) (the front connector on the 4L80E).

**ECM/TCM reprogramming is required to properly control the 4L80E transmission after making this modification.**

Note: ECM = Electronic Control Module  
TCM = Transmission Control Module